

## **AMENDMENTS TO THE CLAIMS**

WHAT IS CLAIMED IS:

1-23 (Cancelled)

24. (Currently Amended) A method of forming a three dimensional camouflage textile,  
5 comprising the steps of:

forming a base textile with yarns having a thermoplastic material therein;  
applying a camouflage pattern to the base textile;  
forming flat regions and wrinkled regions in the base textile, the flat regions being  
formed by the application of a hot fluid stream to the yarns having a  
10 thermoplastic material and the wrinkled regions being formed by the  
shrinking of the yarns having a thermoplastic material due to the  
application of the hot fluid stream.

25. (Original) The method according to Claim 24, wherein said step of forming the  
base textile comprises weaving the base textile.

15 26. (Original) The method according to Claim 25, wherein the step of weaving the  
base textile includes weaving the base textile in a plain weave pattern.

27. (Original) The method according to Claim 25, wherein the step of weaving the  
base textile includes weaving the base textile in a satin weave pattern.

20 28. (Original) The method according to Claim 24, wherein said step of forming the  
base textile comprises knitting the base textile.

29. (Original) The method according to Claim 24, wherein said step of forming the  
base textile comprises forming the base textile as a nonwoven material.

30. (Cancelled)

31. (Original) The method according to Claim 24, wherein said step of forming the  
25 flat and wrinkled regions includes orienting hot fluid streams in a row adjacent to the  
base textile, and creating a relative movement between the base textile and the row of  
hot fluid streams.

32. (Original) The method according to Claim 24, further including the said disposing a finishing lubricant on the base textile prior to forming the flat and wrinkled regions.

5 33. (Currently Amended) A method of forming a three dimensional camouflage textile, comprising the steps of:

forming a base textile with yarns having a thermoplastic material and a camouflage pattern therein; and

10 forming flat regions and wrinkled regions in the base textile, the flat regions being formed by the application of a hot fluid stream to the yarns having a thermoplastic material and the wrinkled regions being formed by the shrinking of the yarns having a thermoplastic material due to the application of the hot fluid stream.

34. (Original) The method according to Claim 33, wherein said step of forming the base textile comprises weaving the base textile.

15 35. (Currently Amended) The method according to Claim 34, wherein the step of weaving the base textile includes weaving the base textile in a plain plain weave pattern.

36. (Original) The method according to Claim 34, wherein the step of weaving the base textile includes weaving the base textile in a satin weave pattern.

20 37. (Original) The method according to Claim 33, wherein said step of forming the base textile comprises knitting the base textile.

38. (Original) The method according to Claim 33, wherein said step of forming the base textile comprises forming the base textile as a nonwoven material.

25 39. (Cancelled)

40. (Original) The method according to Claim 33, wherein said step of forming the flat and wrinkled regions includes orienting hot fluid streams in a row adjacent to the base textile, and creating a relative movement between the base textile and the row of hot fluid streams.

41. (Original) The method according to Claim 33, further including the said disposing a finishing lubricant on the base textile prior to forming the flat and wrinkled regions.

Serial No.: 09/767,651  
Inventor(s): Willauer et al.

U.S. PTO Customer No. 25280  
Case No.: 5132

42-66. (Cancelled)